

HOW-TO 3 STEP GUIDE:

STAIN-KIT GUIDE: WOODGRAIN



STAIN-KIT MATERIALS INCLUDED:



- ZAR® Exterior Water Base Poly High Performance (Qt)
- ZAR® Stain (Qt)
- Mineral Spirits (4 Oz.)
- Cheese Cloths
- Two 2" foam brushes
- One 2½" synthetic bristle brush
- Two stir sticks
- One pair of latex gloves
- Door staining instructions
- Two Skin Samples

Contains everything you need to stain one prehung door and two sidelites or one double door unit.

Step 1: Surface Preparation *(DO NOT SAND GRAINED FIBERGLASS!)*



1. Lay door horizontally on saw horses or a table.
2. Remove all hardware and mask off anything you don't want stained, such as the glass insert.
3. Wipe the door with mineral spirits to clean any dust or residue from the surface. Allow door surface to dry completely before applying stain.

***FOR BEST STAIN RESULTS,** please make sure temperatures are between 50°F - 90°F, humidity below 85%, do not stain in direct sunlight, and do not stain or apply top coat when dew is present.

Step 2: Apply the Stain to the Door



STAIN COLOR OPTIONS

You can control the shade (lighter or darker) of each of the 7 stain colors during application by varying the amount of stain applied.

BLUE MOON



DARK CHOCOLATE TRUFFLE



MOROCCAN RED



CHAMPAGNE



BLACK CAVIAR



MOCHA



MINK



**Actual stain color may vary. For best result, test on skin sample first.*

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Step 2 (cont.): Apply the Stain to the Door



FIRST COAT

1. Starting at the center of the door, stain one to two panels at a time. Apply stain with a 2½" soft bristle brush, or rag. Apply enough stain to fill the door grain. (Refer to the door staining diagram.)

2. With a clean, lint-free cloth, softly wipe the surface until you reach your desired tone.

TIP: When the rag becomes saturated with stain, re-fold to work with a less-saturated section. Be sure to use the same rag for the whole door.

3. After all the stain is brushed evenly, you may add finishing touches by using a small 1" to 2" brush or cotton swabs.



SECOND COAT (if desired)

Let the stain dry thoroughly per the stain manufacturer's recommendation before applying 2nd coat of stain. Temperature and conditions will affect dry time.



Step 3: Protective Top Coat



Application of polyurethane top coat with UV inhibitors like ZAR® Exterior Polyurethane, Wood Kote® Flagship UV, or Minwax® Fast Drying Polyurethane for exterior applications.

1. After stain has completely dried (per stain manufacturer's directions), mix the top coat well and apply evenly using a clean dry 2" soft bristle brush or 2" foam brush. Be sure to stop when the grain changes direction.

2. Apply three coats of finish, allowing at least 3 hours of drying time between each application.

Normal Maintenance



Even a well-finished fiberglass door will be affected by exposure and weathering from sun, moisture, and air pollutants.

It is considered normal maintenance to re-apply the topcoat approximately every two years.

**Staining instructions are for Oil-Based, Premium Quality Wood Stains or similar product designed for use on a fiberglass surface. Please note the instructions indicated are specific to the Zar brand stain included in our stain kit. Please reference stain manufacturer's instructions before applying any stain.*

LIMITED FIVE YEAR FINISH WARRANTY

UGL warrants the performance of ZAR® Oil-Based Wood Stain and ZAR® Exterior Water-Based Polyurethane when they are applied according to the enclosed directions, with the required minimum application of 3 coats of the ZAR® Exterior Water-Based Polyurethane and with the adherence to the outlined normal maintenance procedures, for a period of 5 years from date of sale. UGL will at its option replace the stain and/or polyurethane finish free of charge. This warranty does not include labor or cost of labor for the application of any stain or polyurethane finish. This is the exclusive warranty.

THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF AND UGL SPECIFICALLY EXCLUDES ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE. UGL SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES RESULTING FROM ANY BREACH OF THIS WARRANTY OR ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE. ALL DISCLAIMERS OF WARRANTIES AND LIABILITY ARE MADE TO THE FULLEST EXTENT ALLOWED BY LAW.

Claims must be made in writing and include proof of purchase of the door finishing kit, your name, address and phone number. Submit claim to: UGL P.O. Box 70 Scranton PA 18501-0070